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1 / 13

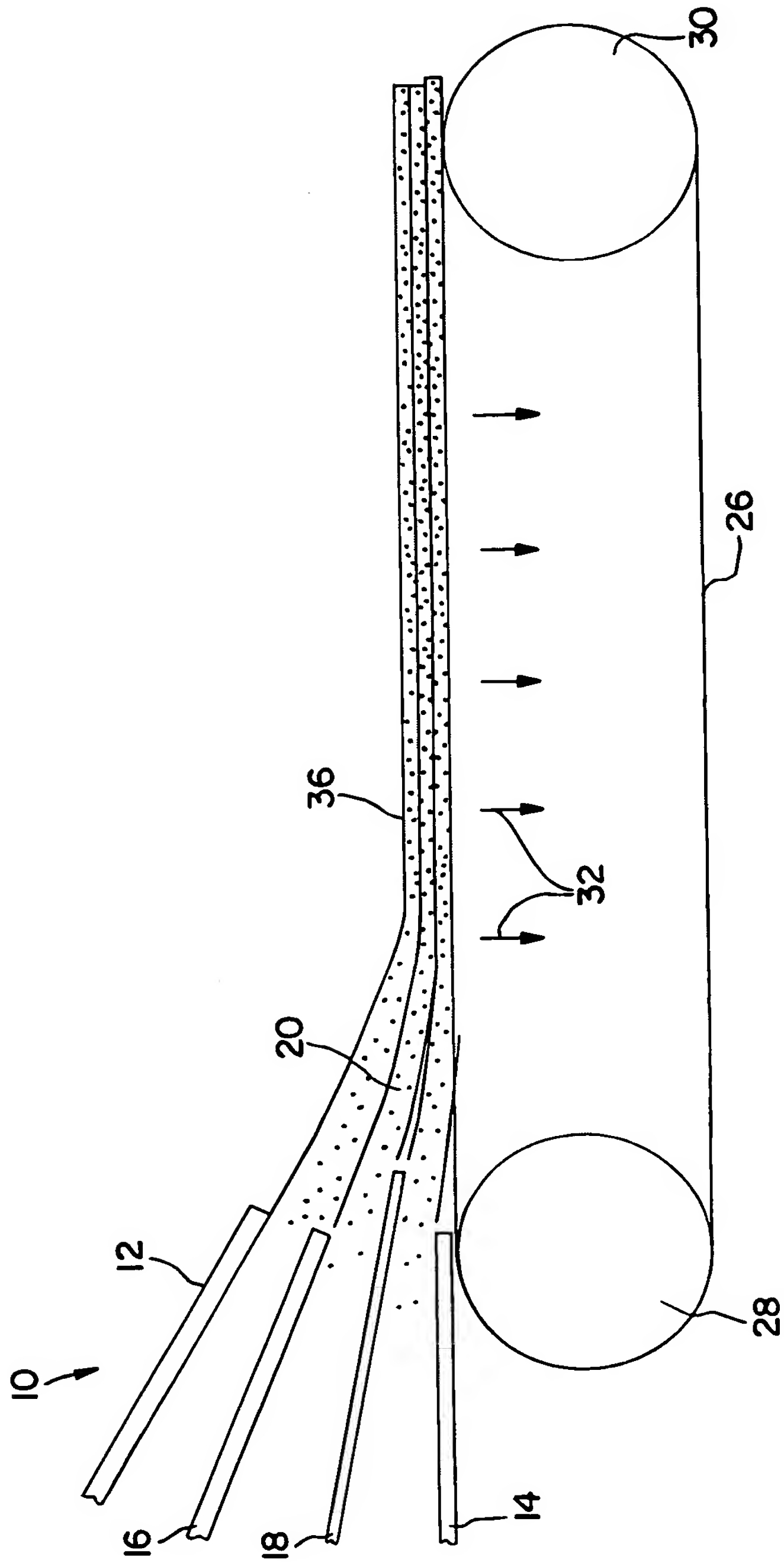


FIG. 1

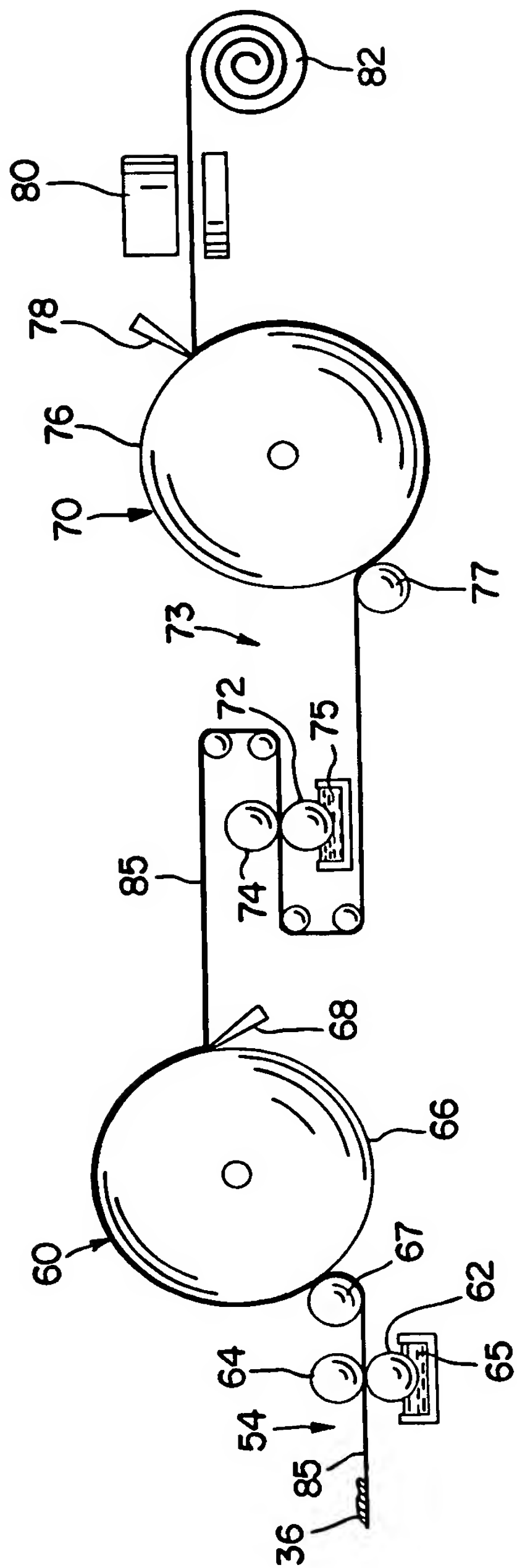


FIG. 2

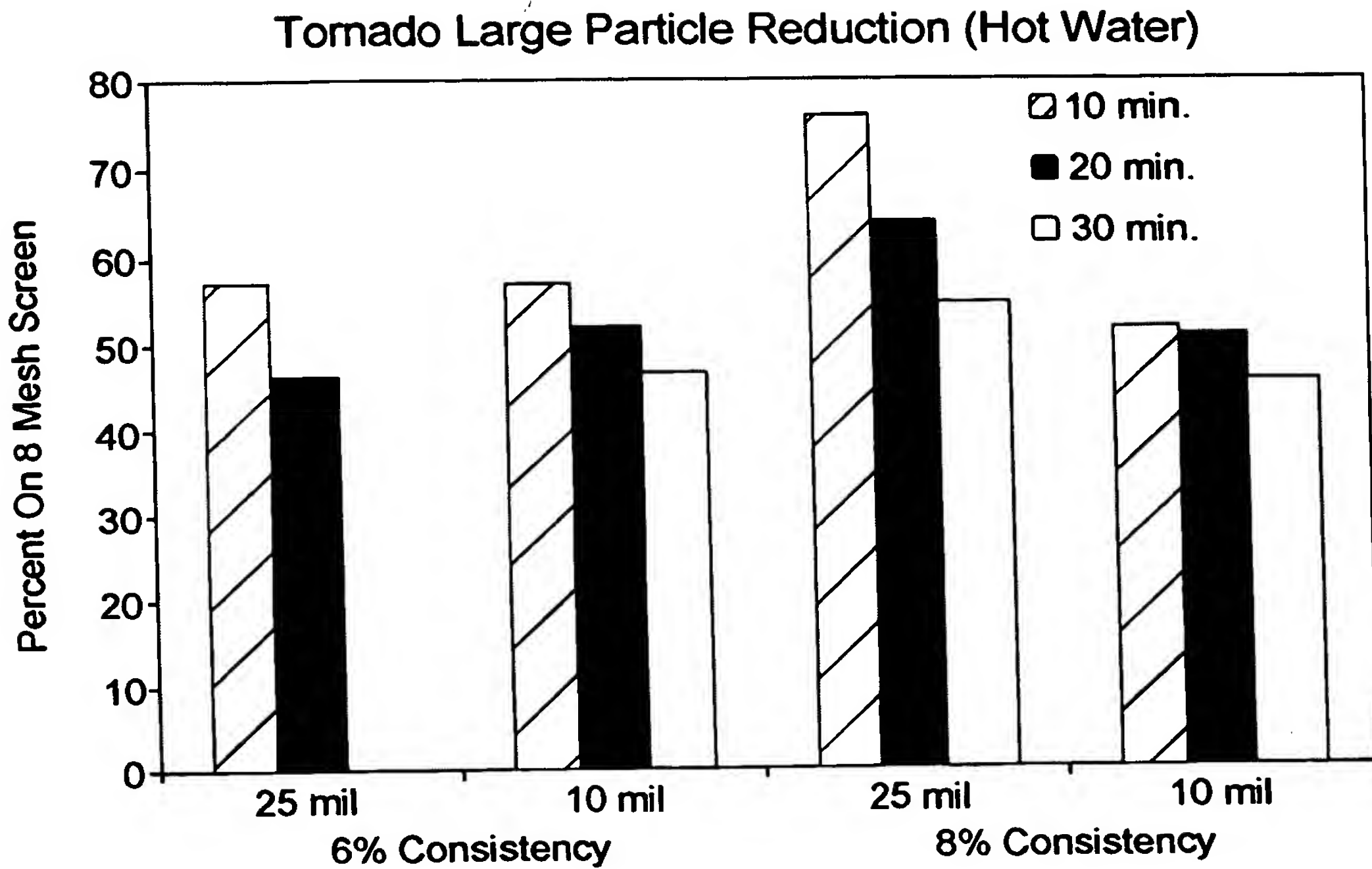


FIG. 3

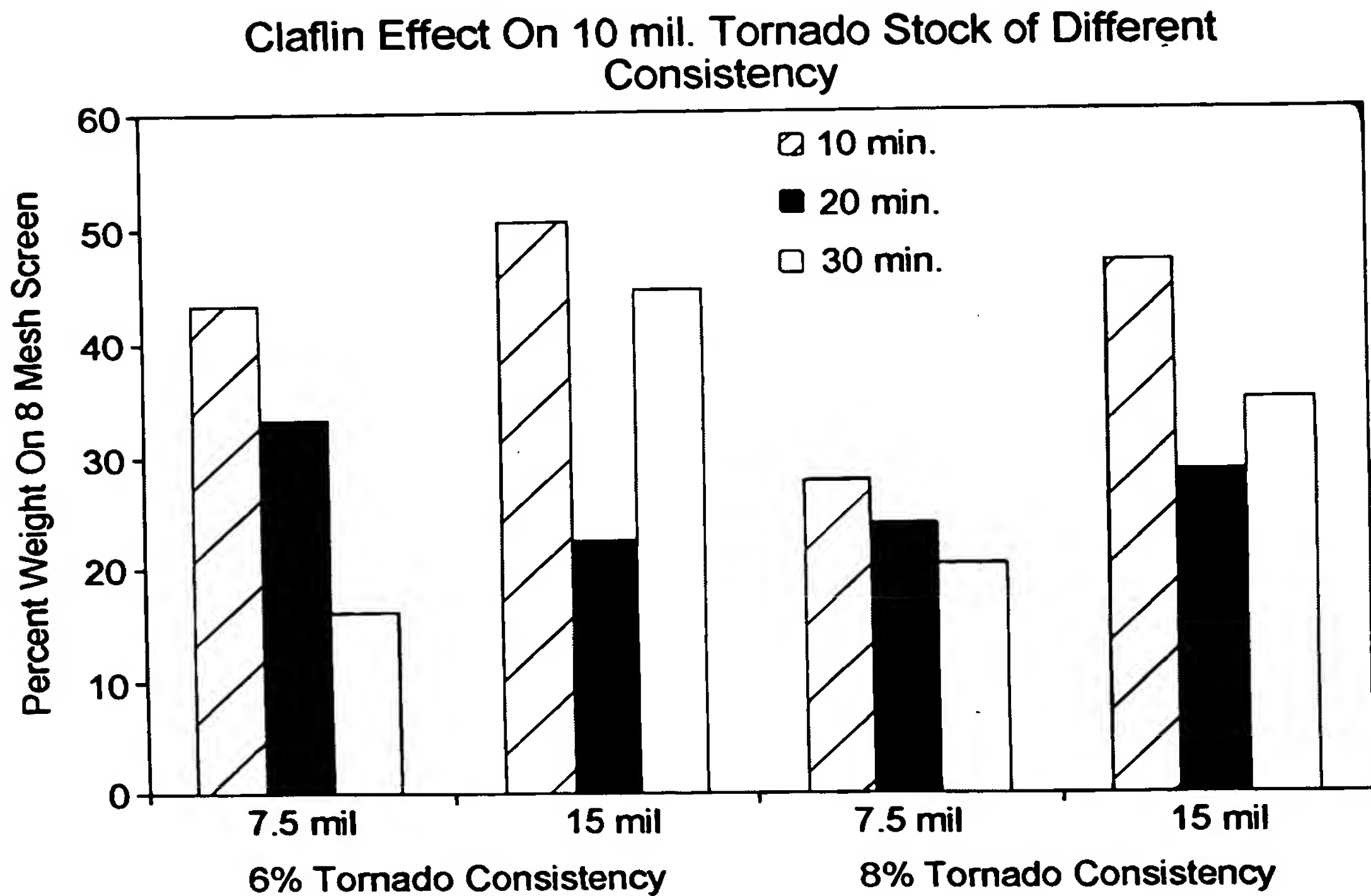


FIG. 4

Claflin Effect On 25 mil Tornado Stock

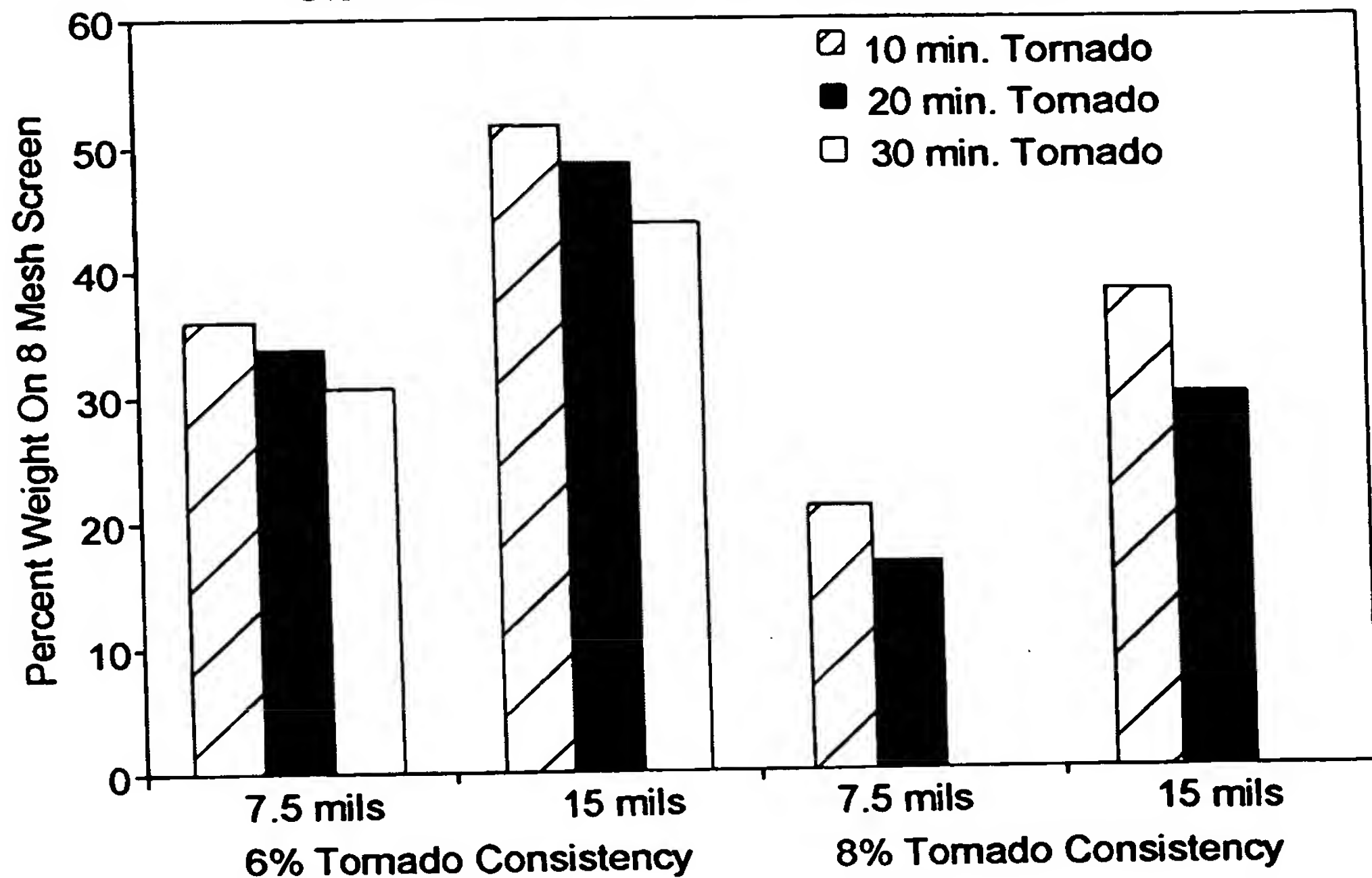


FIG. 5

Tornado CSF Change With Time and Clearance

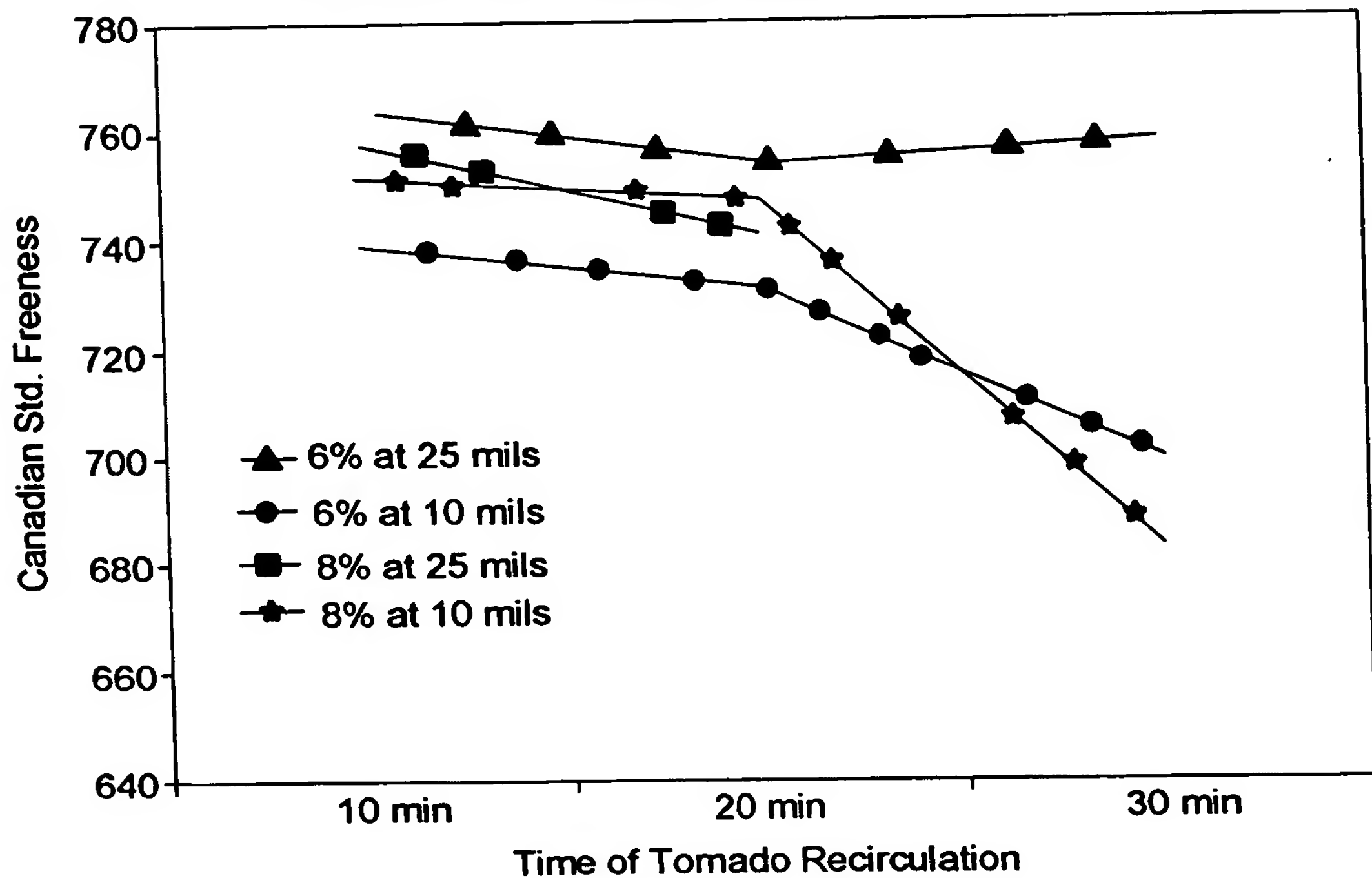
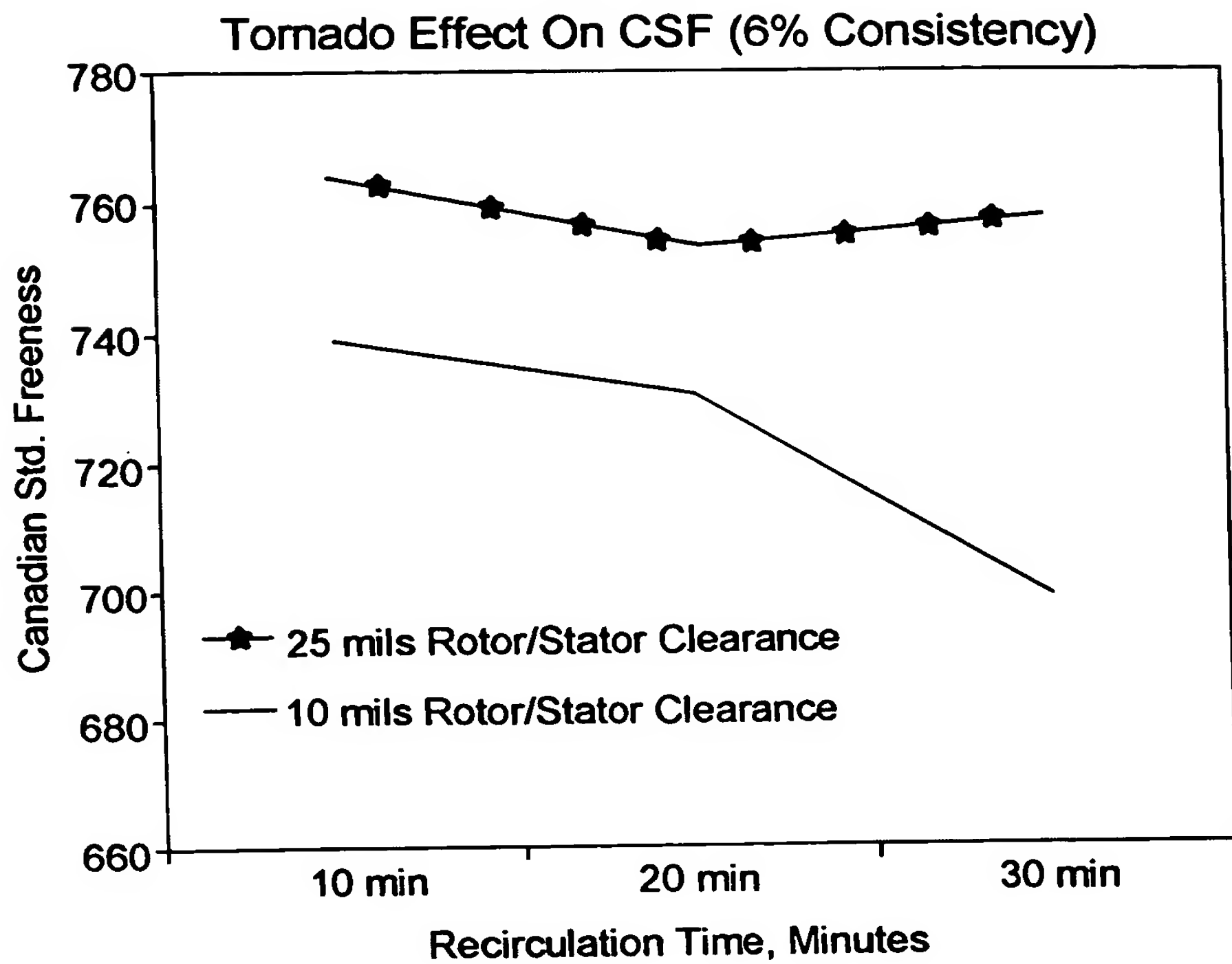
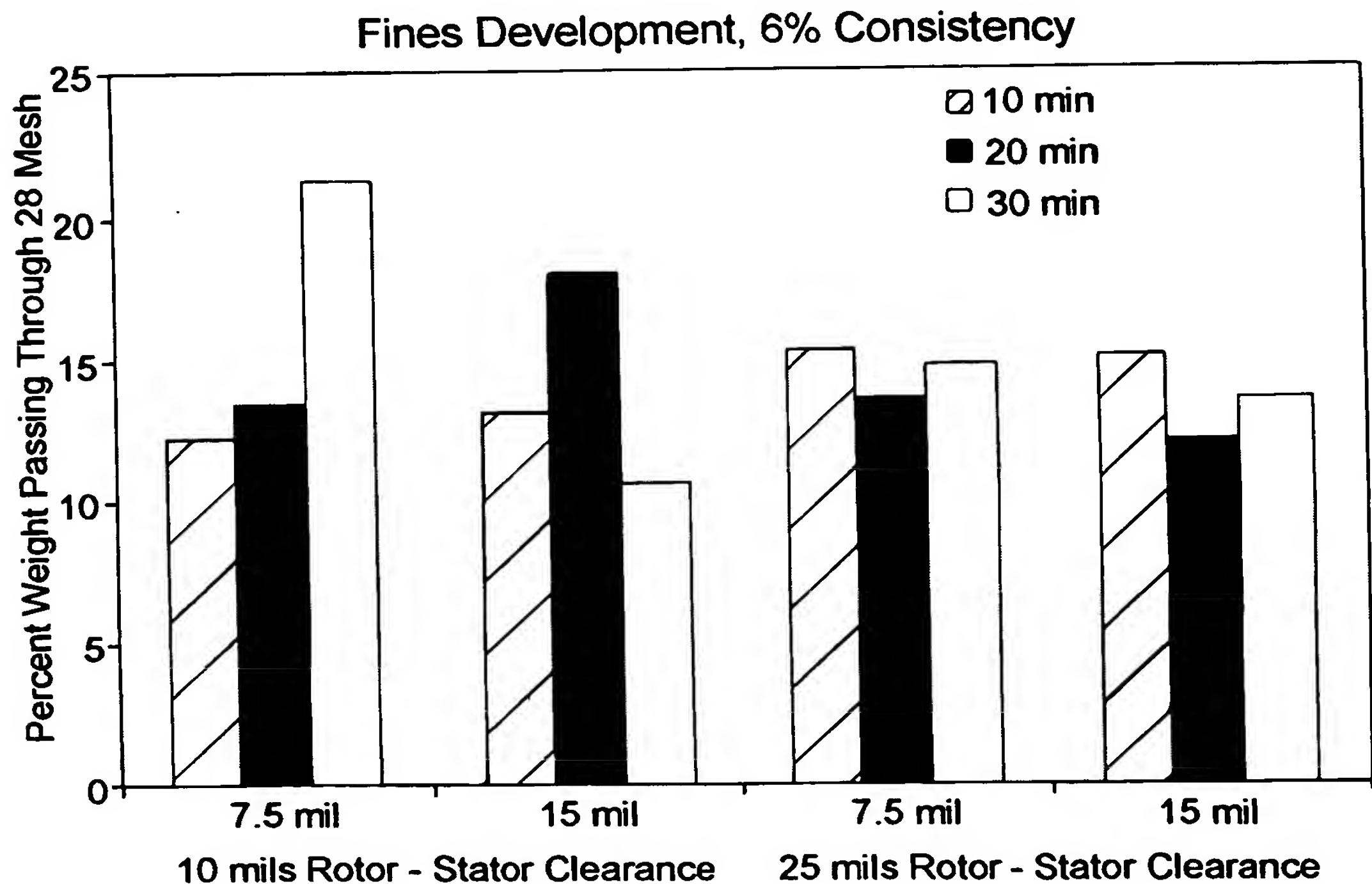


FIG. 6

**FIG. 7****FIG. 8**

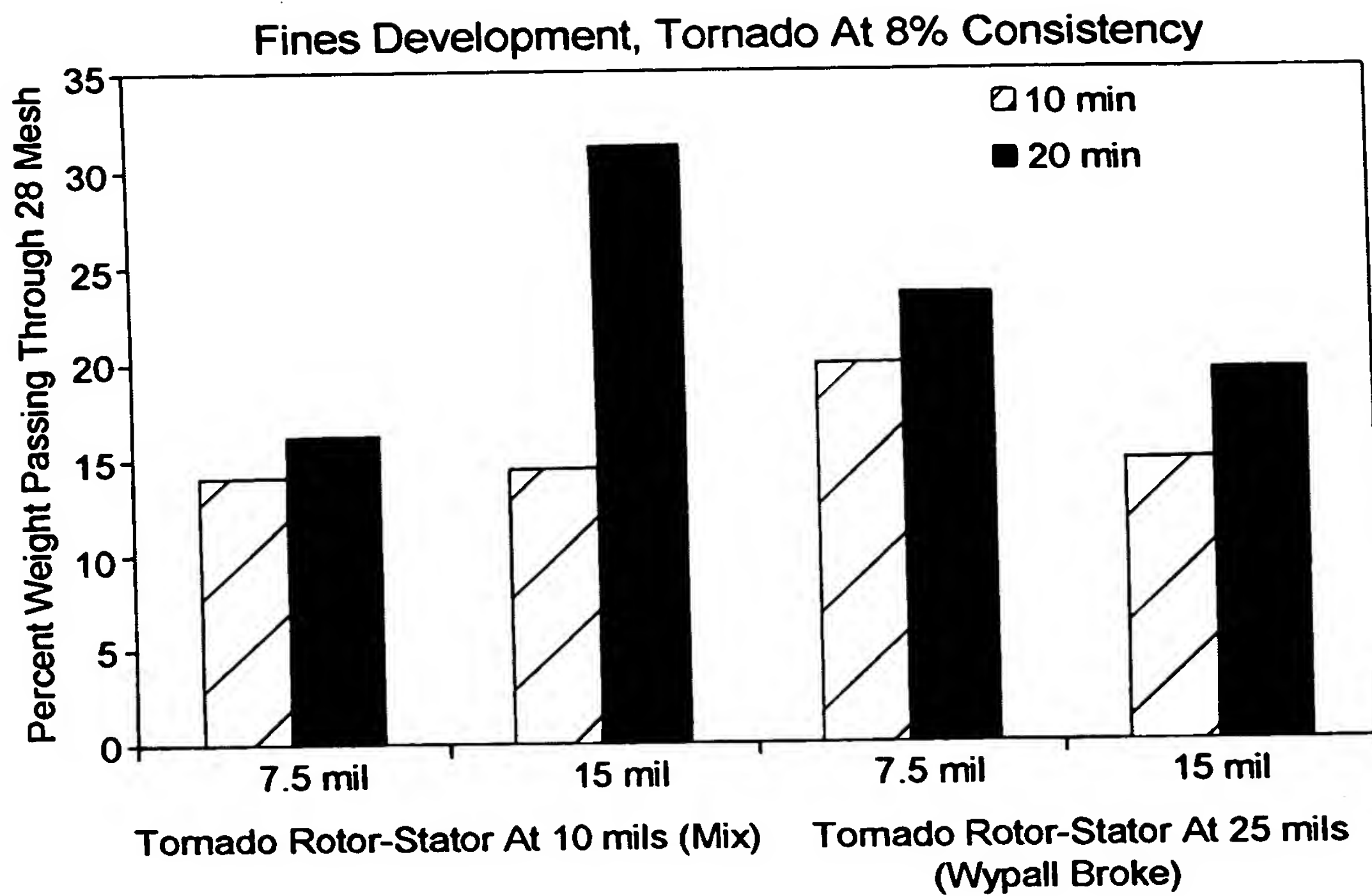


FIG. 9

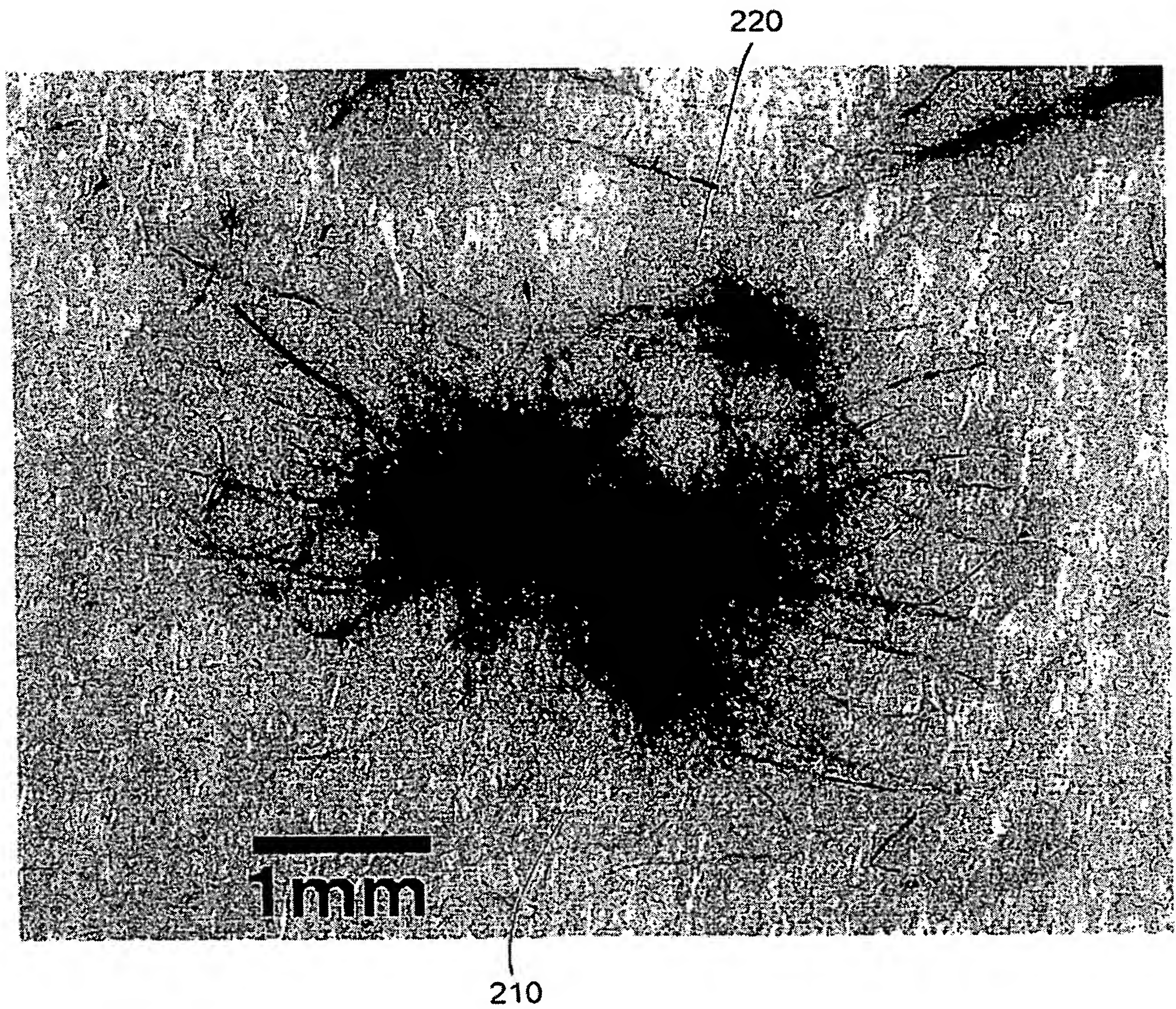


FIG. 10

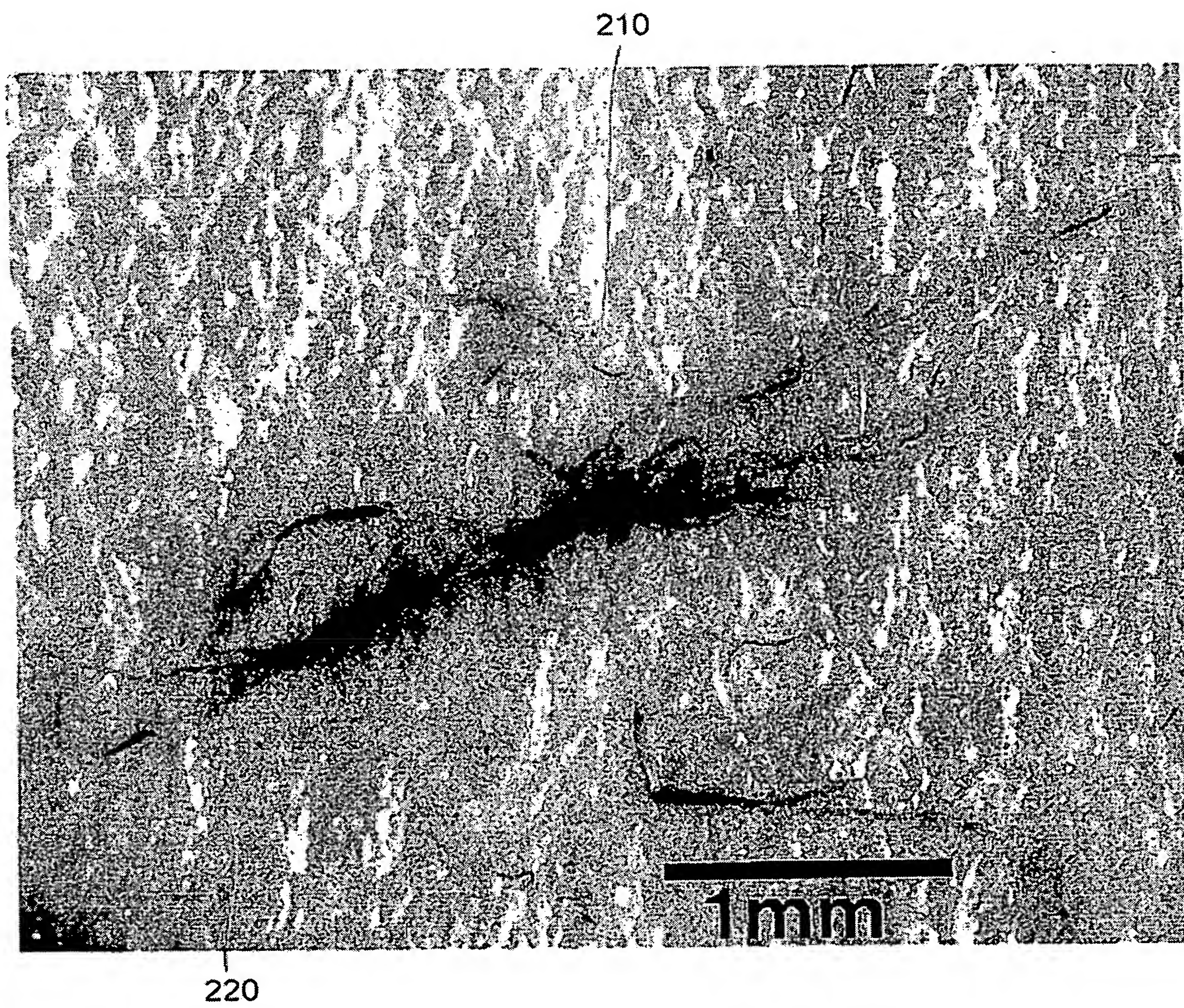


FIG. 11

Bauer - McNett Particle Distribution Tornado Pulper

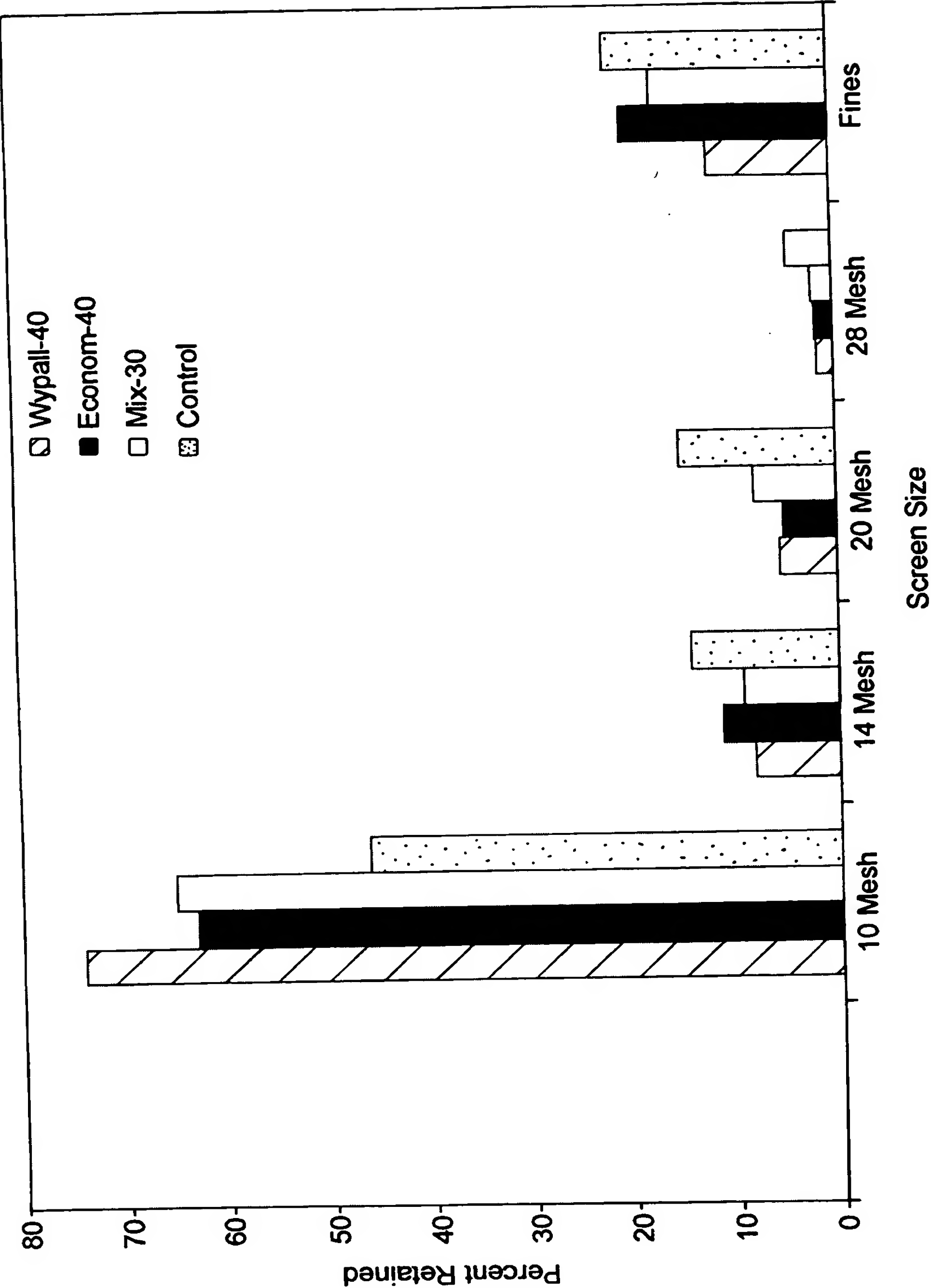


FIG. 12

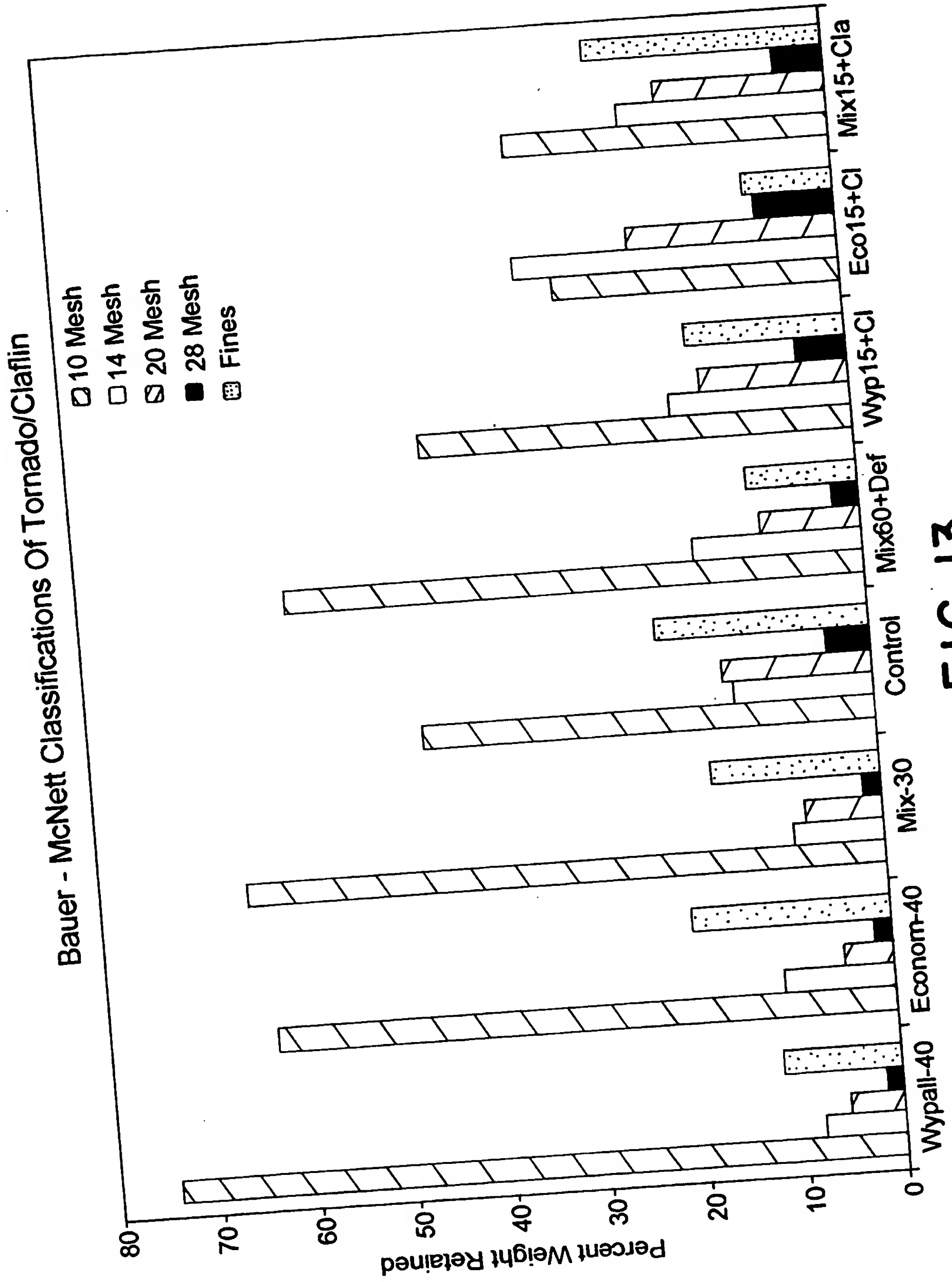


FIG. 13

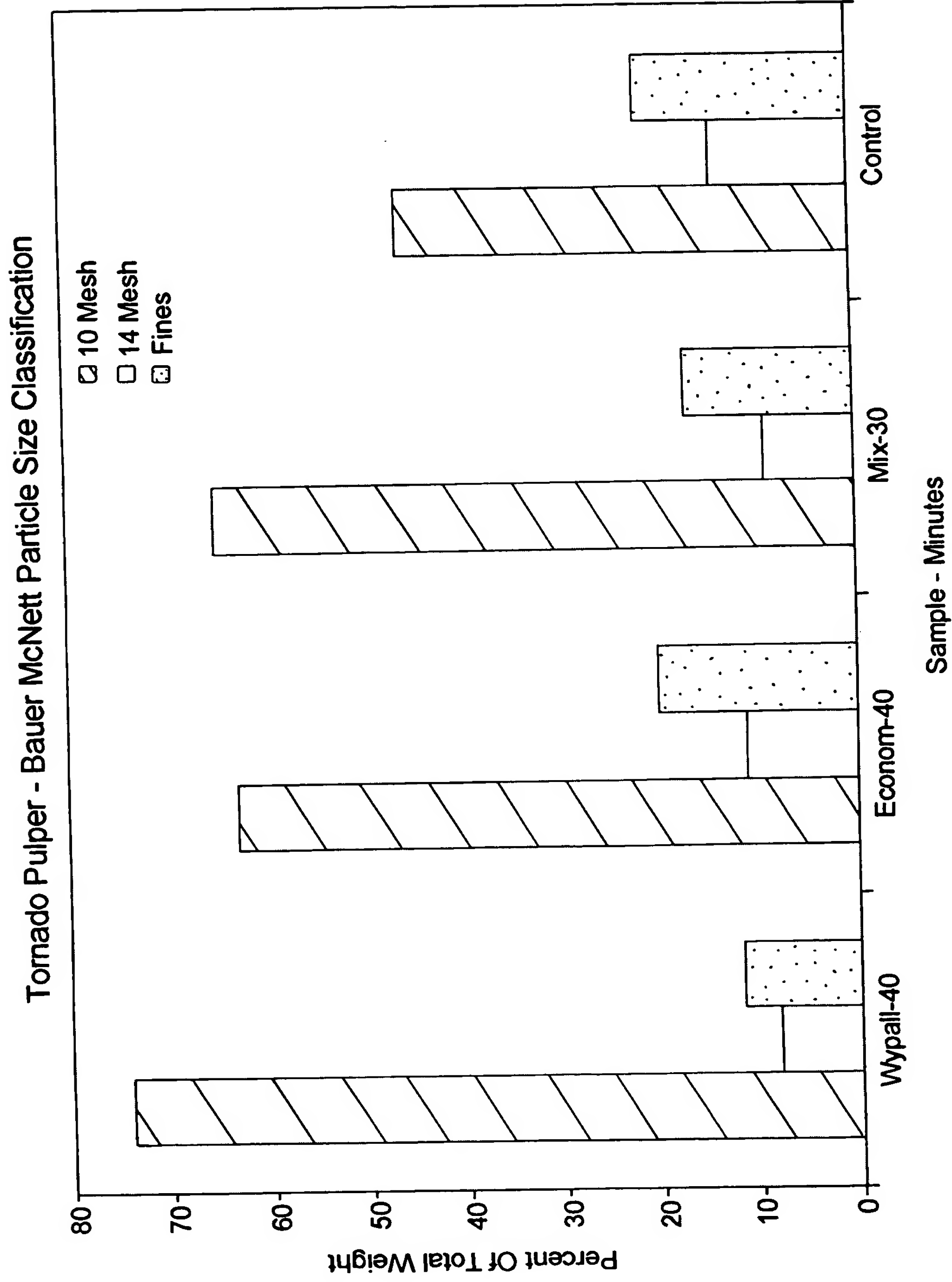


FIG. 14

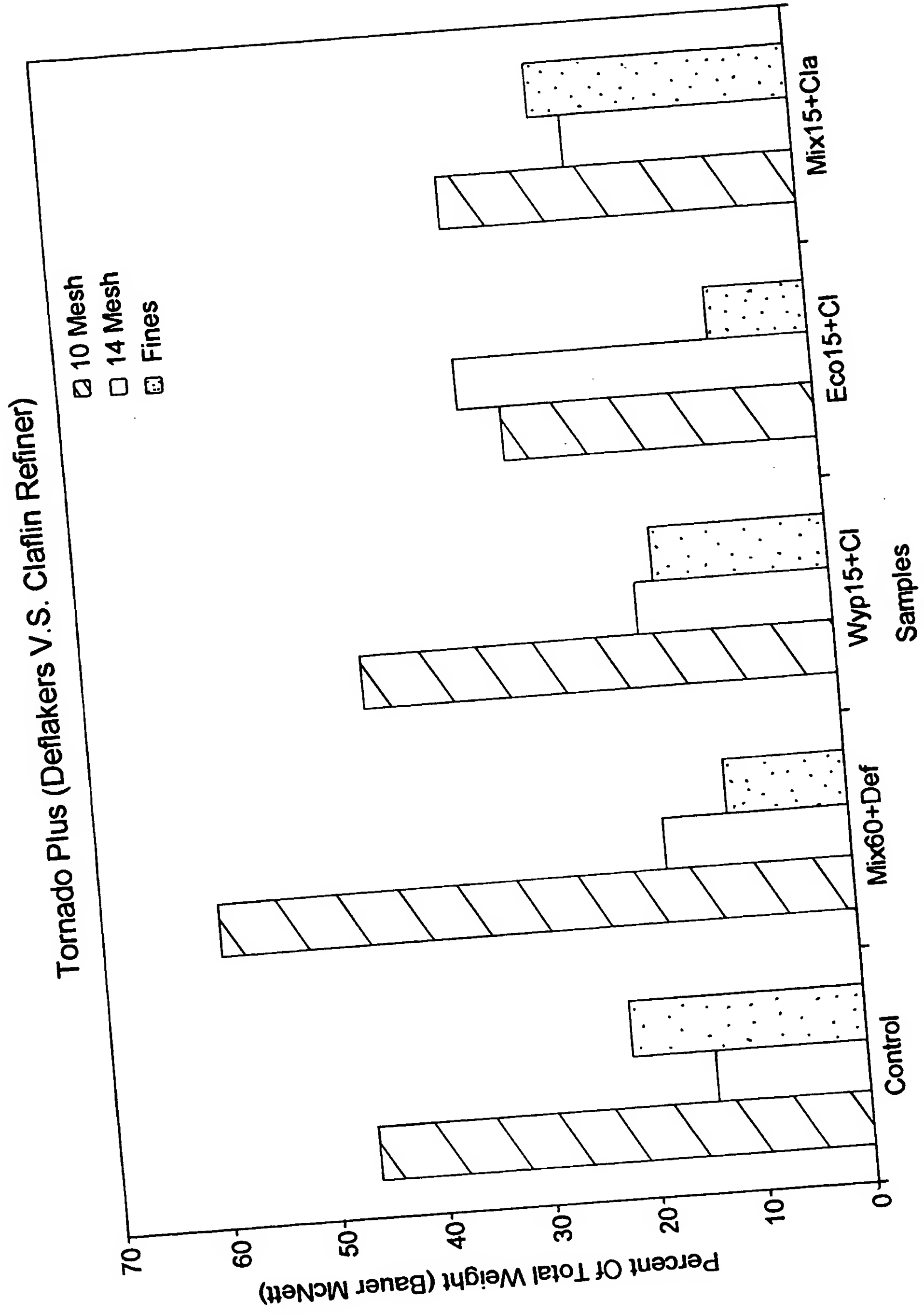


FIG. 15

Canadian Std. Freeness - Tornado Pulper

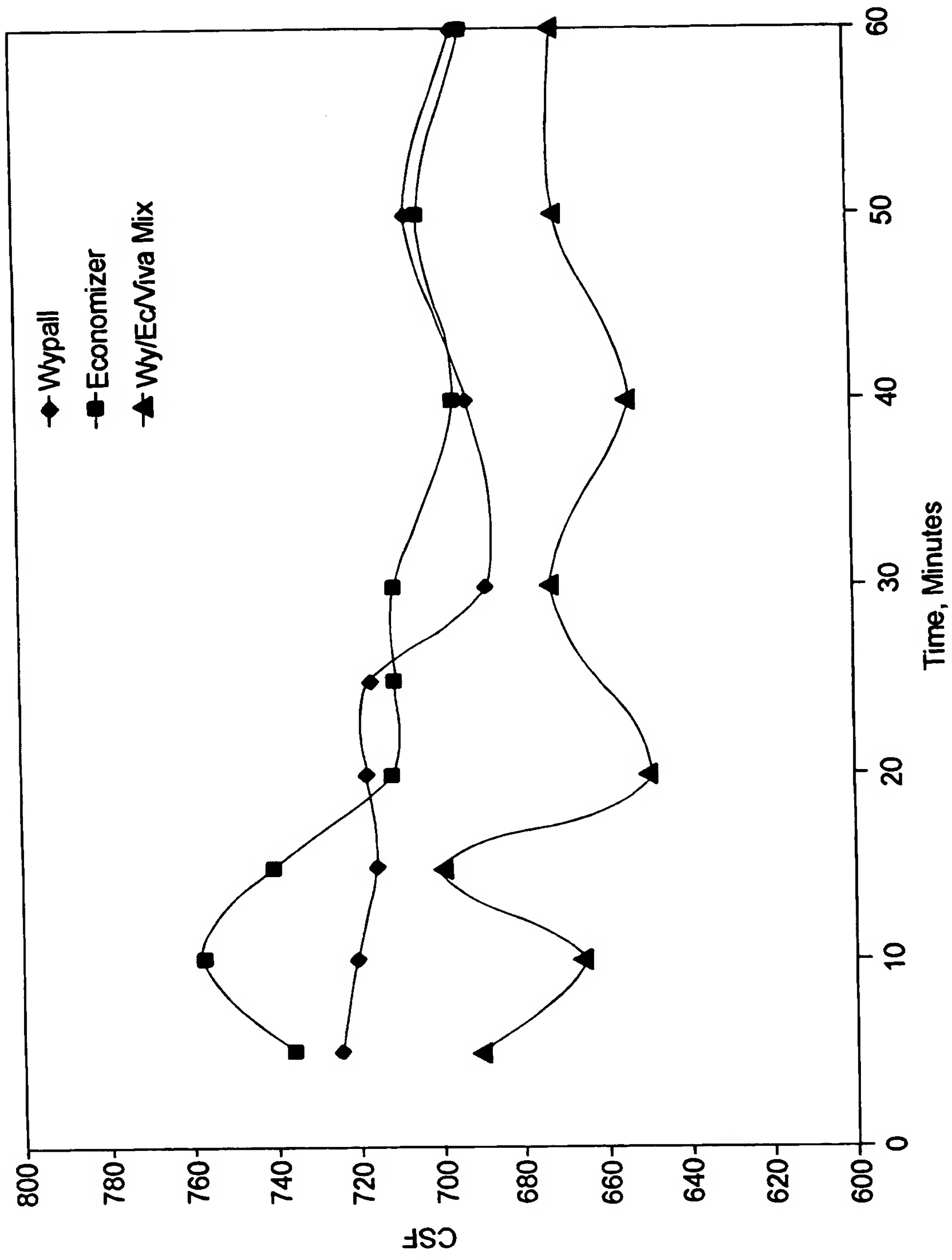


FIG. 16